

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	TOW RING
Job Number	:	33375			
Estimate Number	:	10793			
P.O. Number	:	N/A	Part Number	:	D3407043
This Issue	:	7/9/2007	S.O. No.	:	N/A
Prsht Rev.	:	NC	Drawing Number	:	D3407 REV C
First Issue	:	N/A	Project Number	:	N/A
Previous Run	:	32893	Drawing Revision	:	C
		Type	:		LARGE FAB ASSY
Written By	:	<u>[Signature]</u>	Material	:	N/A
Checked & Approved By	:	<u>[Signature]</u>	Due Date	:	7/27/2007
Comment	:	Est Rev. A 05.10.14 New issue KJ/EC			

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

10 D34073 Stem



**Comment:** Qty.: 1.0000 Each(s)/Unit      Total : 20.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3407-3	Stem	B 32.899

1107/08/02

7

2.0	D34075	Ring
-----	--------	------



**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 20.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3407-5	Ring	B30402

107/08/05

⑦

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



**Comment:** LARGE FABRICATION RESOURCE 1

Weld D3407-3/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004

A/R TIG174 ROD Batch: M18774

07/08/02 (7)

4.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

FD 07-08-07 9

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



**Comment:** INSPECT WORK TO CURRENT STEP

En 07/08/07 (+7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes (No) DQA: PD Date: 07/08/00  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:47:34 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TOW RING

Job Number: 33375

Part Number: D3407043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M105068



(7x)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

\*\*Mask Threaded Section\*\*

PRESSURE WASH BR

07-08-07

MCP

07/08/07

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

P 7/8/8 (7)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

57468

P 7/8/8 (7)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(7) 07/08/08

Job Completion



C 7/08/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

